Frame

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Date introduced		C	Chassis No. Unit No.			Unit No.	Modification		
19	62								
	Jan.	62	4	419	042			Frame head cover	
								Now: Wider Type 76 + 0.5 mm Formerly: 67 + 0.5 mm	
29	Mar.	62	0	030	573		-	Front brake hose holder Now: Turned 30° to vehicle longitudinal axis	
18	Apr.	62	0	036	000			Front brake hose holder Now: Bent upwards 117° Formerly: 90°	
1	June	62	4	706	884	(113)		Pedal cluster	
	June		4			(114)	-	Now: Lithium grease	
	June June					(311) (312)		Formerly: Special grease	
8	June	62	7	790	944			Brake pedal	
								Now: Slot depth 12 + 0.5 mm Formerly: 11 + 0.5 mm	
1	Nov.	62	0	111	150	(left ha	ind drive)	Front brake lines	
								Now: Protective plate underneat the master cylinder.	
9	Nov.	62	5	120	731		-	Guide tube for clutch cable	
								Now: Moved 2 mm inwards and upwards.	
4	Dec.	62	0	128	676	(right h	and drive)	Front brake lines	
								Now: Brake lines from frame to master cylinder are routed above the fuel line.	
								Now: Protective plate under- neath the master cylinder.	
8	Dec.	62	1	040	288			Hand brake lever	
								Now: Covering of P.V.C. Formerly: Sheet steel	
100	Dec.					(left ha	and drive)	Brake pedal stop	
11.0	Dec.	9		133 189		(141,143	5,151)	Now: Uniformity of pedal stop	

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1963				
3 Jan. 63 8 Jan. 63	0 139 539 5 225 301	<u>-</u>	Clutch pedal shaft Now: Cable hook inclined a further 3° backwards	
24 Jan. 63	5 261 830(Export)		Clutch cable Now: 10 mm shorter	
17 May 63	1 118 800		Underbody paint Now: Hot spraying primer layer thickness: 150/u Formerly: Regenerated paint layer thickness: 40 - 80/u	
12 June 63	0 206 700		Foot support left and right Now: Additionally secured with metal screws.	
7 Aug. 63	5 678 700	-	Cross tube flange Now: Recesses 2.5-3.5 mm deep cut in cross tube flange in region of spring olate hat	
15 Aug. 63	0 231 250	-	Clutch and brake pedal rubber Now: Longer beadings on the back	
3 Sept.63	5 749 573		Stop plate for shift lever Now: All Type 1 models fitted with the Type 2 shift lever stop plate.	
28 Oct. 63	5 875 847		Frame tunnel Now: Opening for gearshift rod coupling enlarged.	

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1964						
2 Jan.	64	6 012	630		Push rod for master cylinder	
14 Jan. 20 Jan.	64 64	1 229 0 335			Now: Thread M 8 x 15 Formerly: M 8	
15 Jan.	64	0 331	157		Hand brake lever Now: The lug on the retainer lengthened 2.5 mm Now: The rib moulded in the hand grip has been lengthe- ned to 9 mm. Formerly: 6 mm Now: Slot in the hand brake lever lengthened 3 mm	
18 June	64	0 466	068		Clutch pedal shaft	
24 June		6 465			Now: Hook on clutch pedal straight Formerly: Cranked Now: Clutch cable guide tube rerouted in frame tunnel.	
3 Aug.	64	315 000	001		Frame tunnel Now: Warm air pipe for the center defroster vent discontinued	
					Front cross member Now: The hole in the front cross member for master cylinder lowered 4 mm	
					Chassis No. on frame tunnel Now: A star is now stamped in front and behind number	
					Brake pedal Now: Pressure ratio of hydraulic brake 210:33 Formerly: 210:38	
3 Aug.	64	115 000	001		Heating operation Now: Guide sleeve for heat flap cables discontinued Now: Lever mounted on either side of brake lever. Right lever (red knob) controls all the heating. Left lever (white knob) controls the heater vents in rear. Now: Both heater cable guide tubes repositioned on right side of frame tunnel	

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			Now: Two additional guide tubes which run along the left hand side and emerge from the tunnel behind the kick board, have been fitted for the rear outlet cables.
			Bracket for brake hose, from Now: Bracket spot welded on lower portion of frame head and inclined outwards.
			Chassis No. on frame tunnel Now: Star stamped at begin- ning and end of Chassis No.
			Brake pedal Now: The angle of stop on brake pedal 9° 30' Formerly: 7°
7 Sept. 64	315 031 035		Push rod for accelerator pedal Now: 5 mm longer
21 Sept. 64	315 040 094		Guide tube for left heater flap Now: Rear end repositioned more towards the outside.
2 Oct. 64	315 043 102	0 713 139	Progressive accelerator peda Now: Welded on curved plate, on which the roller on the accelerator lever runs.
8 Oct. 64	315 050 376		Guide ring for gearshift rod coupling Now: Spacer sleeve of plasti material Formerly: Steel
21 Oct. 64	115 224 816		Adjustment nut for clutch cable Now: Wing nut. Formerly: Hexagon nut.
2 Dec. 64	115 331 768		Retaining plate for transmission Now: Reinforced

Date introduce	ed	Chassis No.	Unit No.	Modification
1065				
1965 4 Jan.	65	115 358 743		Connecting piece for operating rod Now: Modified shape, better accessibility to the slot of the brake pedal.
7 Jan.	65	315 100 273		Floor plates
18 Jan.	65	365 100 608 345 096 823		Now: Raised points on the body contact surface.
10 Feb.11 Feb.	65 65	145 540 882 155 540 891 115 543 024	- - -	Side member Now: Threaded plates on side member. Formerly: Welded nuts.
2 Feb.	65	115 400 391		Boot for gear lever Now: With cast on support tube.
10 Feb.	65	315 119 407		Carburetor cable Now: Steel cable 1.6 mm dia. Formerly: Steel wire.
23 Mar.	65	315 146 288		Rubber boot for hand brake lever Now: Plastic. Formerly: Rubber.
6 Apr. 7 Apr.	2000	225 134 863 315 158 900		Adjustment nut for clutch cable Now: With wing nut. Formerly: Hexagon nut.
2 Aug.	65	116 000 001		Frame head Now: Altered to suit modified front axle
				Floor plates, left and right (1200A) Now: Runners for adjustable front seat Formerly: Seats bolted on
12 Aug. 18 Aug. 28 Dec.	65	116 066 601 316 015 998 216 081 788	-	Clutch cable guide Now: Protected with 60 mm rubber hose

Date introduce	d Chas	ssis No.	Unit No.	Modification
22 Sept.	65 116	1 86 024		Bolt for push rod Now: Locking washer for push rod Formerly: Circlip
29 Nov. 6	5 316	107 599		Front axle brackets Now: Paint and water drain holes made larger
29 Nov. 6	5 316	107 735		Frame head Now: Opening in region of front axle bracket enlarged. Cover plate and gasket modified
13 Dec. 6 26 Jan. 6				Clutch cable Now: Shank of eye 50 mm long; guide tube shortened at front Formerly: 39 mm long
29 Dec. 6	5 116	460 614	(111-118)- (141-144) (151/152)	Progressive accelerator peda: Now: With welded-in curved plate on which a roller on the accelerator lever runs.
14 Apr. 6	6 116	777 481		Seal frame head cover plate Now: 3 mm thick Formerly: 2mm
3 May 60	6 116	851 572		Pedal cluster Now: Brake and clutch pedal cluster fabricated from metal strips Formerly: Grey cast iron
1 June 66 1 Aug. 66				Frame tunnel Now: Water drain hole with rubber valve in front of the frame fork

Date introduced	Chassis N	0.	Unit No.	Modification
1 Aug. 66	117 000 00	01	-	Brake hose bracket on
				Now: Positioned 86 mm towards the outside and 20 mm towards the rear
1 Aug. 66	317 000 00	01		Heating controls Now: Levers arranged vertically (as Type 1) Formerly: Horizontal
23 Aug. 66	147 067 5	74 (147)		Pedal cluster Now: Brake and clutch pedal of sheet metal Formerly: Grey cast iron Now: Pin for the operating rod on the brake pedal is repositioned 3.5 mm further to the rear as compared with Type 1 and 3
25 Aug. 66	117 101 13 317 063 0			Shift lever Now: Shift lever ball conically reinforced below the ball housing
23 Sept.66	217 023 20	06		Clutch cable Now: The eye of the cable has been widened by 0.2 mm Formerly: 5.1 mm
29 Sept.66	117 239 93	25		Clutch pedal Now: Stop edge re-aligned (Offset of approx. 25 mm between clutch and brake pedal)
15 Dec. 66	117 384 7	51 (dual	circuit brake	Push rod, for master cylinder Now: Adjustable
				Travel of the clutch pedal Now: Type 1 - limited by stop behind the pedal (only lefthand drive) Now: Type 3 - limited by stop on front partition on frame head.

Date introduced		Chass:	is No.		Unit No.		Modification	
1967								
20 April 6	67	117 60	66 265	(single	circuit	brakes)	Push rod for master cylinder Now: Adjustable Clutch pedal travel Now: With stop behind the plate to limit travel (only left hand drive)	
20 June 6	0.00						Cables Now: Low temperature - grease AOF 051 000 Formerly: Universal grease Shell S6508	